



AXLE VARIATIONS											
PRO. A	B	C	E	F	G	H	I	J	K	L	M
295	64/18-2.0 ON Ø159/158 SPIGOT	7.0	1.5	57.5	6.05	34.93	34.40	8.20	4		
295	64/18-2.0 ON Ø159/158 SPIGOT	7.0	-2.1	47.0	9.0	31.25	37.25	8.20	6		
275	64/18 ON Ø220 SPIGOT	7.0	2.5	57.0	10.0	21.0	42.00	36.40	8.20	6	
275	64/18 BSF ON Ø220 SPIGOT	7.0	-2.1	57.0	10.0	0	42.00	36.40	8.20	6	
		8.5	2.6	47.0	9.0	31.25	37.25	8.20	4		
		8.5	1.5	60.6	97.0	6.88	39.70	39.09	8.20	4	
		8.5	1.5	70.0	116.0	8.27	47.05	46.93	11.25	4	
		8.5	2.0	60.6	97.0	6.88	39.70	39.09	11.25	4	
		8.5	1.5	70.0	116.0	8.27	47.05	46.93	11.25	4	
		8.5	1.5	70.0	116.0	8.27	47.05	46.93	11.25	4	

UNLESS OTHERWISE STATED:  
 1. ALL DIMENSIONS ARE IN mm.  
 2. TOLERANCES : WHOLE DIPH ±1mm  
 DECIMAL DIPH ±0.25mm ; ANGULAR DIPH ±0.5°  
 3. SURFACE FINISH 6.3 micron C.L.A.

PROJECTION :



SCALE	
1:5	

SHEET SIZE	
A1	

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DO NOT SCALE  
 IF IN DOUBT ASK  
 4:15PB AXLE INSTALLATION (14.75 TRACK WIDTH)

HEAT TREATMENT

MATERIAL		
CAD FILE No:	H:\AKS\4\BRN\4:15PB INST (14:15)DWG	

ISSUE		
No	MODIFICATION	
1	ALPHA ISSUE DRAWING RAISED TO PRODUCTION ISSUE	
G	BP TERRAC SUPER TRANSMISSIONS 'S' REPLACES MODEL 422	
F	TAPER PLUGS REPLACE HEXAGON	
E	HIR-2.0 WHEEL STUD WAS HIR DUST SHIELDS ADDED	
D	63 TYP WAS 59.5/60.5. MFG 21/6/00. MOD. No:PH44.	

APPROVED		
DRAWN	J DUDLEY	SIGNED
DATE	16/02/00	